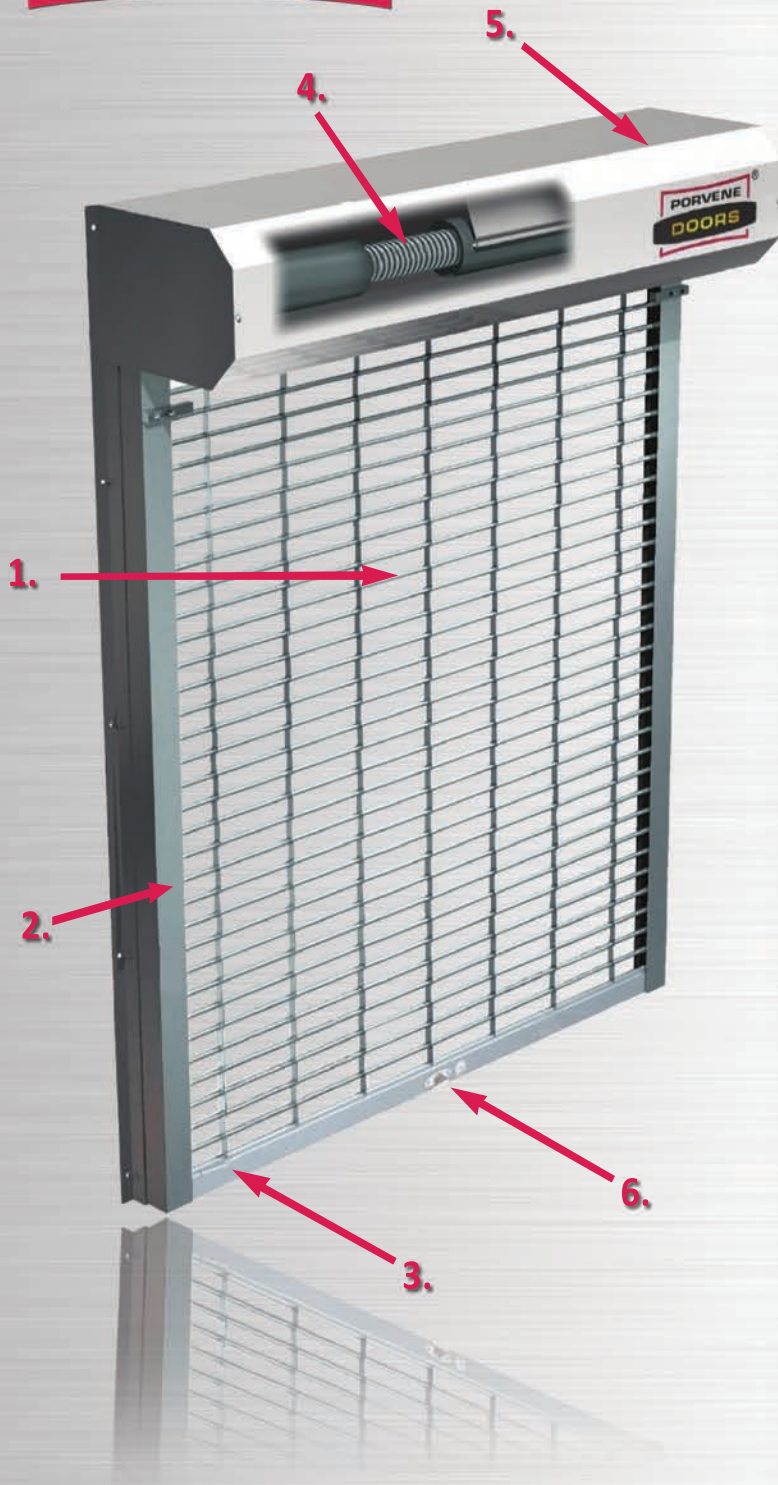




The Quiet Glide Grille Door MODEL 500



Standard Features:

- 1. Grille Curtain**
Clear anodized aluminum tubes over steel rods for added strength and security.
- 2. Guide**
Clear anodized extruded aluminum with polyethylene wear strips for smooth operation.
- 3. Bottom Bar**
Clear anodized with low friction nylon blocks mounted at ends for smooth and quiet operation.
- 4. Counterbalance**
Helical torsion springs calculated for optimal ease of operation.

Optional Items:

- 5. Hood**
24 gauge galvanized steel painted hood.
- 6. Locking**
Center mounted key cylinder lock operable from inside or outside.

Other Options:

- High Cycle option available up to 150,000 cycles
- Security pattern
- Dual cylinder thumb turns and protective cups
- Structural steel tube mounting system
- Bottom bar mounted dropped ceiling seal
- Thru wall chain hoist
- Fascia panels

Model 500: The Quiet Glide Grille Door

Porvene's 500 Series Quiet Glide Grille is constructed using aluminum tubes over solid galvanized steel rods giving added strength for security and features low friction nylon blocks mounted to the bottom bar for quiet operation. Clear anodized finish is standard on the guides, bottom bar and round tubes. Available anodized finishes are gold, dark bronze, light bronze and black. This complete line comes standard with push-up operation up to 100 square feet. Over 100 square feet the purchaser must decide on optional chain or electric operation.



SCAN FOR VIDEO

Model 500 Options



Black Anodized



Light Bronze Anodized



Dark Bronze Anodized



Gold Anodized



Model 550 Combination Door
Grille Door for ventilation during the day and Service Door for security at night



Chain Reduction Drive: For easy operation on smaller doors



Awning Crank: Allows for crank operation at floor level



Safety Break Bearing: Prevents door from free falling in the event of counterbalance failure

Model 500 Anodizing Specifications

Porvene Doors® furnishes all anodized aluminum that complies with the highest standards in the industry. Designated by the Aluminum Association (AA) for anodic coating:

- › Up to 0.4 mils thick (protective and decorative)
 - A-21- Standard commercial clear
 - A-22- Gold
- › 0.7 mils and thicker (Architectural Class I)
 - A-44- 2 step light, medium, and dark bronze

